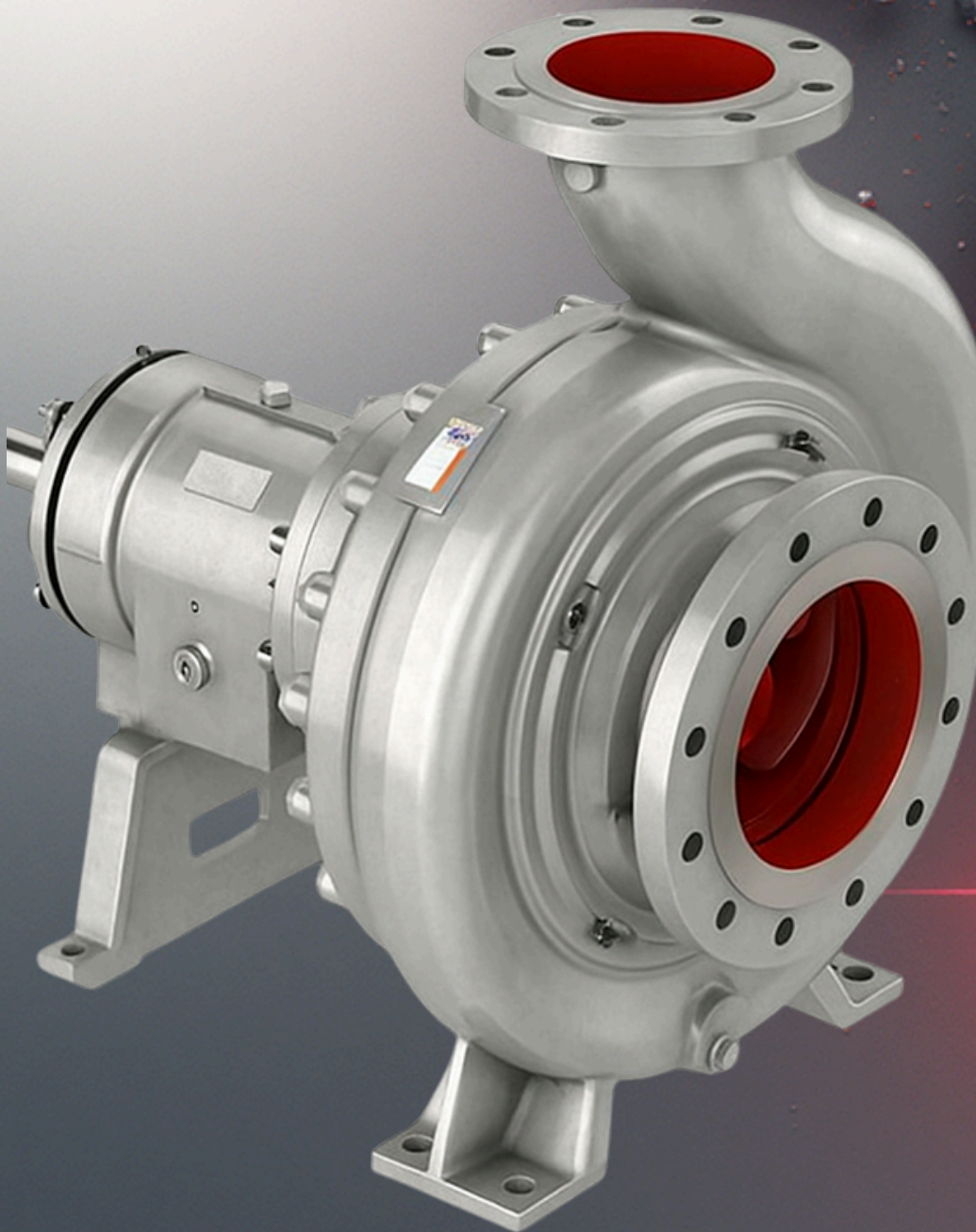


# 3180

PaperStock/Process Pump

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# A Proven Performer

## STANDARD LABYRINTH OIL SEALS

Prevent premature bearing failure caused by lubricant contamination and loss of lubricant.

## SEALING FLEXIBILITY

Choice of mechanical seal (illustrated), packed box or dynamic seal.

## PATENTED TAPERBORE™ PLUS SEAL CHAMBER

Widerange of sealing arrangements available to meet service conditions. Patented seal chambers improve lubrication and heat removal (cooling) of seal faces for extended seal life and pump uptime.

## CASING

Top centerline discharge for air handling and self-venting. Special volute design reduces radial loads. Back pull-out design. Foot-mounted.

## CONTINUOUS HIGH-PERFORMANCE

Original high efficiency maintained by simple external impeller adjustment resulting in long-term energy savings.

## HEAVY-DUTY SHAFT

Designed for minimum deflection at maximum load. Dry shaft achieved by sealing from pumpage by O-rings at sleeve and impeller nut.

## RIGID FEET

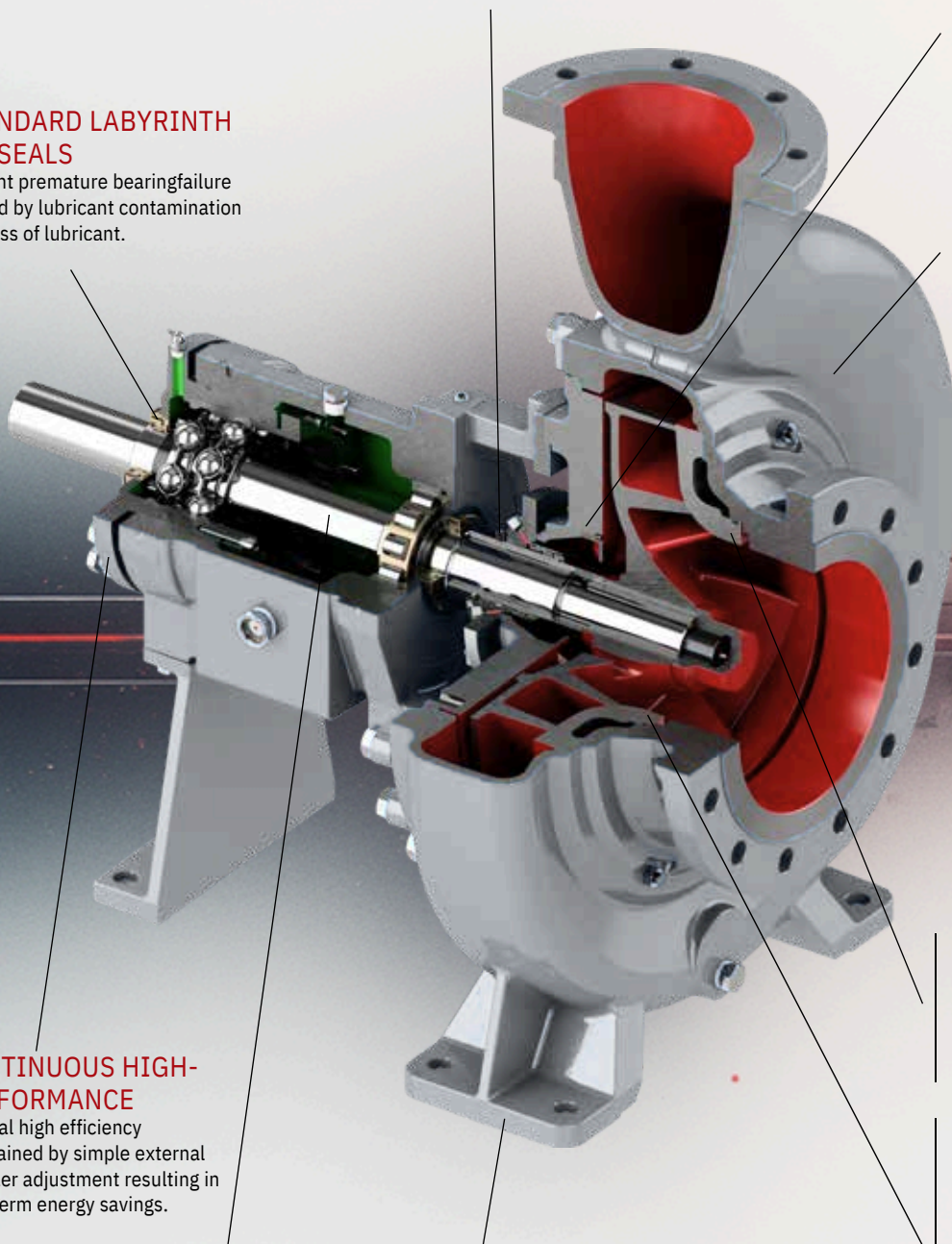
Large casing and bearing frame feet maintain driver alignment with high pipe loads; absorb system vibration.

## RENEWABLE SUCTION SIDEPLATE

With open impeller design minimizes maintenance costs. Positively sealed with O-ring and gasket.

## OPEN IMPELLER

Full back shroud and thick impeller vanes for handling slurries and stringy fibers. Large balance holes and back pump-out vanes minimize stuffing box pressure and axial thrust. Optional enclosed impeller available. Shearpeller™ design available for difficult recycle services.



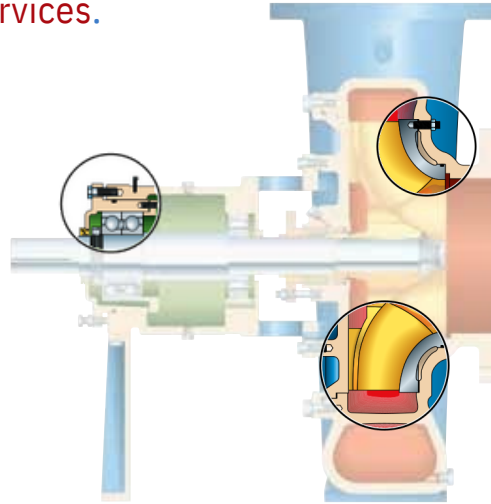
# Engineered Impeller and Sideplate

Acknowledged Best Design for Industrial Process Services.

It offers: • Ease of adjustment to maintain optimum

performance

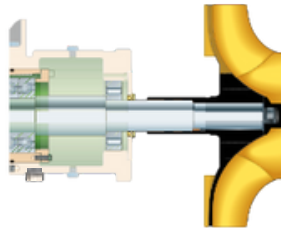
- Clamped sideplate for maximum reliability and zero leakage
- Minimum hydraulic loads for maximum mechanical reliability



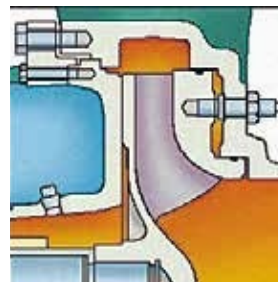
## 1. Renewable High-Performance

### Easy and Reliable

With any impeller adjustment there will be two metal components that will have to move relative to each other. Goulds puts this precision fit in the sealed and lubricated environment of the power end.



VS



Less reliable pumps utilizing adjustable sideplates are difficult to adjust, are not precise in clearances and the adjustment must take place in the corroded casing interior leading to leakage. Improper adjustments lead to broken studs and catastrophic failure.

Easy and accessible adjustments. The Goulds adjustment bolts are very accessible and can be adjusted with one tool.



VS

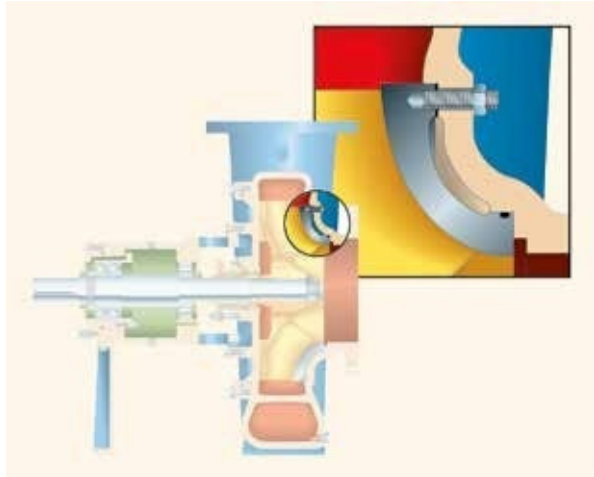


The adjustable sideplate method requires two tools. Additionally, the pump suction flange limits the accessibility to the adjusting screws.

## 2. Clamped Sideplate

### For Maximum Reliability and Zero Leakage

Our sideplate is clamped securely and sealed positively

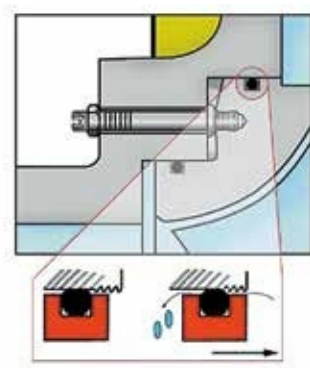


Clamped

to ensure that it does not lead to breakage or leakage.

VS

The “floating” sideplate design must scrape over a casing



Floating

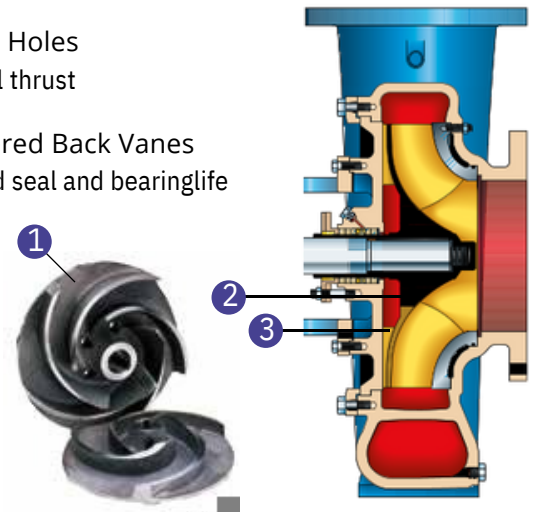
surface that will be corroded and fouled. This commonly leads to a leakage path through the sideplate studs.

## 3. Minimum Hydraulic Loads

### Maximum Mechanical Reliability

Goulds open impeller design was engineered to assure minimum radial and axial thrust loads to maximize seal and bearing life.

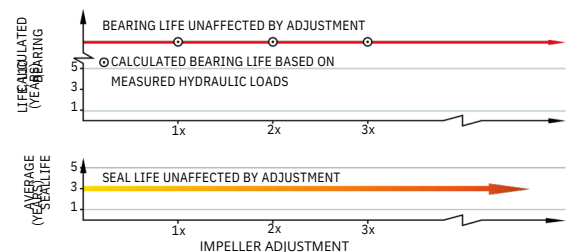
- 1 Full Back Shroud  
Maximizes mechanical integrity
- 2 Balance Holes  
Low axial thrust
- 3 Engineered Back Vanes  
Extended seal and bearing life



### Engineered for Long Life

Back vane height / angle and shroud design are engineered to minimize hydraulic loads throughout the life of the pump. Bearing life is guaranteed.

As the open impeller is adjusted and performance renewed, back pump-out vanes control axial thrust. Bearing and seal life are maintained – unaffected by adjustment.





# Power Ends Designed for Maximum Reliability

Power End Reliability is vital when thinking about pump mean time between failure (MTBF). To ensure maximum bearing life, the 3180 follows four key factors:

- Bearing Design Life
- Bearing Temperature
- Bearing Environment
- Continuous Condition Monitoring

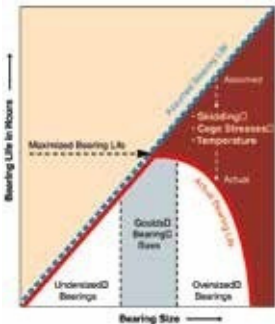


## 1. Bearing Design Life



Bearing Load Measured on Test

Bearing manufacturers state that skidding, cage stresses and oil temperatures can greatly reduce the bearing life of oversized bearings. The “right” size bearing is vital to overall bearing life.



Bigger is NOT Always Better! Bearings are often oversized because pump designers often estimate bearing loads. Goulds measured their loads on test and chose bearing designs that would enable bearing life of 100,000 hours.

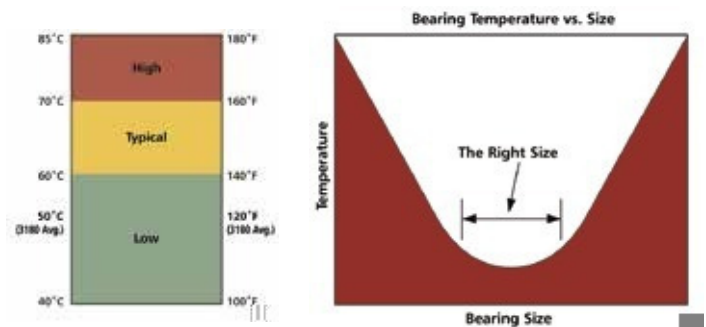


## 2. Bearing Temperature

Keeping the pump loads minimized and selecting the “right” bearing will keep bearing temperature under control.



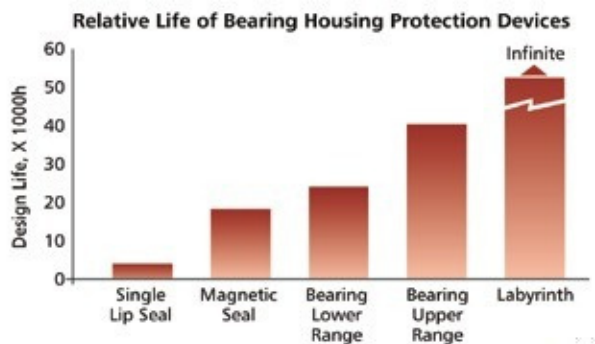
Typical bearing operating temperatures of competitor’s process pumps are between 140–160° F. Goulds Model 3180 bearing temperatures average only 120° F (50° C)!



### 3. Bearing Environment

#### Labyrinth Oil Seals are Standard

Contamination being the second leading cause of bearing failure requires special attention. Common lip seals were not considered due to their 2,000 hour design life. After wearing out, there will be an open passage way for contamination.



#### RIGID FRAME FOOT

Heavy duty foot reduces effects of pipeloads / thermal expansion on bearing life. Bearings continue to run cool.



#### LARGE OIL SIGHT GLASS

The standard oil sight glass assures oil level is properly set and maintained. Condition of oil is also easily monitored.



#### STANDARD LABYRINTH OIL SEALS

Prevent contamination of lubricant for extended bearing life.

#### Power End Reliability is Both Designed-In and Guaranteed

Bearing Design Life	>100,000 hours
Bearing Temperature	120° F (50° C) average
Bearing Environment	Superior Oil Seal design
Guarantee	Reliability Guarantee

#### Our Guarantee

GouldsPumps backs the 3180 power ends with an unconditional guarantee against defects in workmanship and material for 3 years from date of manufacture.

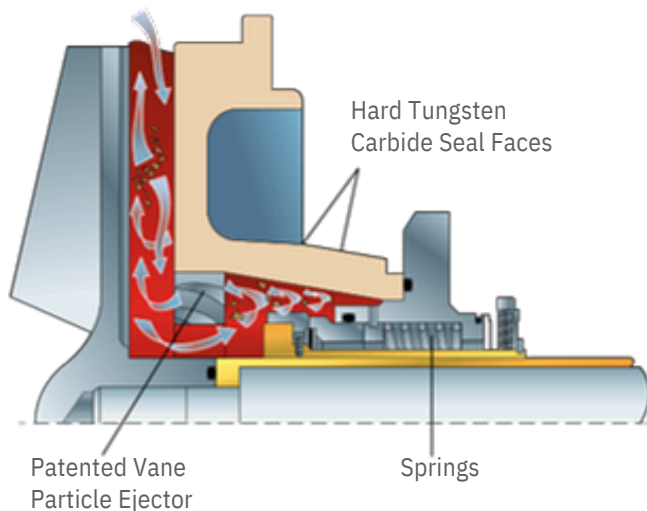


- ① Solids / liquid mixture flows toward mechanical seal / seal chamber.
- ② Turbulent zone. Some solids continue to flow toward shaft. Other solids are forced back out by centrifugal force (generated by back pump-out vanes).
- ③ Clear liquid continues to move toward mechanical seal faces. Solids, air, vapors flow away from seal.
- ④ Low pressure zone created by Vane Particle Ejector. Solids, air, vapor liquid mixture exit seal chamber bore. Flow in patented TaperBore™ PLUS seal chamber assures
- ⑤ efficient heat removal (cooling) and lubrication. Seal face heat is dissipated. Seal faces are continuously flushed with clean liquid.

## Zero flush water (Mechanical seals)

**The 3180 has a revolutionary seal chamber design guaranteed to operate on 6% paper stock without flush water!**

Aside from the high cost of flushing mechanical seals and the possible dilution of the product, contaminants in the flush water can also cause seal failures. Disruption of flush water caused by plugging, freezing or inadvertently closing a valve can also cause failures. The answer to those problems is solved with the Goulds patented TaperBore™ PLUS.



## Dynamic seal

### For Elimination of Mechanical Seal Problems; Reduced Maintenance

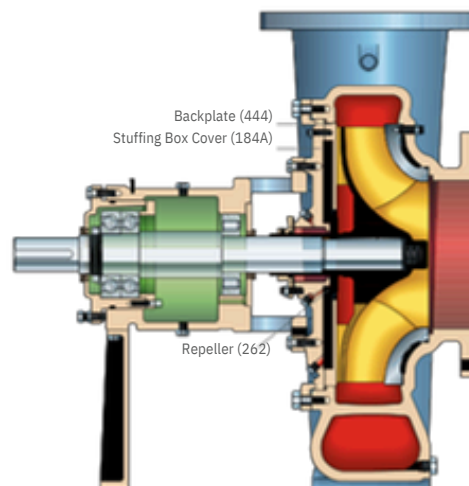
Goulds Dynamic Seal option is ideally suited to handle the tough applications where conventional mechanical seals or packing require outside flush and / or constant, costly attention. This option allows pumping slurries without an external flush. A repeller between the stuffing box cover and impeller pumps liquid from the stuffing box while the pump is running. A diaphragm seal prevents leakage when the pump is not operating.



The 3180 is easily field converted to Dynamic Seal with retrofit parts – backplate, stuffing box cover, repeller, sleeve.

#### Benefits of Goulds Dynamic Seal:

- External seal water not required.
- Elimination of pumpage contamination or product dilution.
- Eliminates problems and costs associated with piping from a remote source.



# 3180

## Impeller Designs to Optimize Performance

The right design for the service results in optimum efficiency and up-time, especially when handling difficult media such as recycle fibers with contaminants.

### Open Impeller

Design suitable for most services. Allows for resistance to wear and corrosion. Provides for easily renewable clearances. Designed for optimum efficiency.



### Enclosed Impeller

Available for services where efficiency is a consideration and enclosed design is suitable for service conditions. Efficiency can be renewed with axial adjustment and / or wear ring replacement. Also beneficial for high temperature services as it allows the suction sideplate to be eliminated.



## Clog-Free Pumping Solution Patented Design (#6,609,890)

Pumping applications in recycle mills present unique challenges with the presence of plastic and tape along with other contaminants that can readily clog the pump impeller.



The Shearpeller™ Solves this Problem:

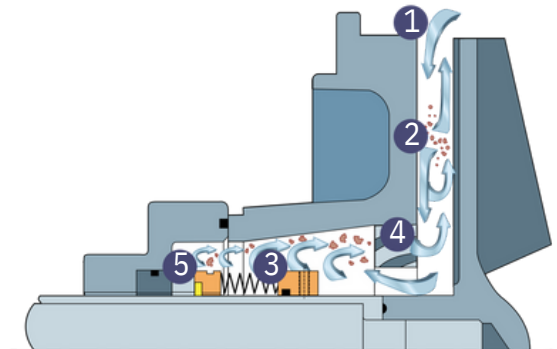
- Generous front clearance with vortex-type design to prevent binding and plugging.
- Patented tapered inlet sleeve prevents contaminants from plugging inlet area. The sleeve is loose to rotate independently from impeller. The slower rotation prevents contaminants from collecting at the impeller eye and prevents erosion of hub.
- Proven in tough services such as repulper dump service in OCC recycle mill. In one service, pump went from a daily outage to clear impeller to uninterrupted, continuous service.
- Component changes only involve the impeller and sleeve. Uses same casing, sideplate, shaft and impeller nut as 3180.

## Optimize Seal Configuration for Service and Environment

### For services with Solids and Vapor, \* TaperBore™

The unique flow path created by the patented Vane Particle Ejector directs solids away from the mechanical seal, not towards the seal as with other tapered bore designs. And, the amount of solids entering the bore is minimized. Air and vapors are also efficiently removed.

On services with or without solids, air or vapors, Goulds patented TaperBore™ PLUS is the effective solution for extended seal and pump life and lower maintenance costs.

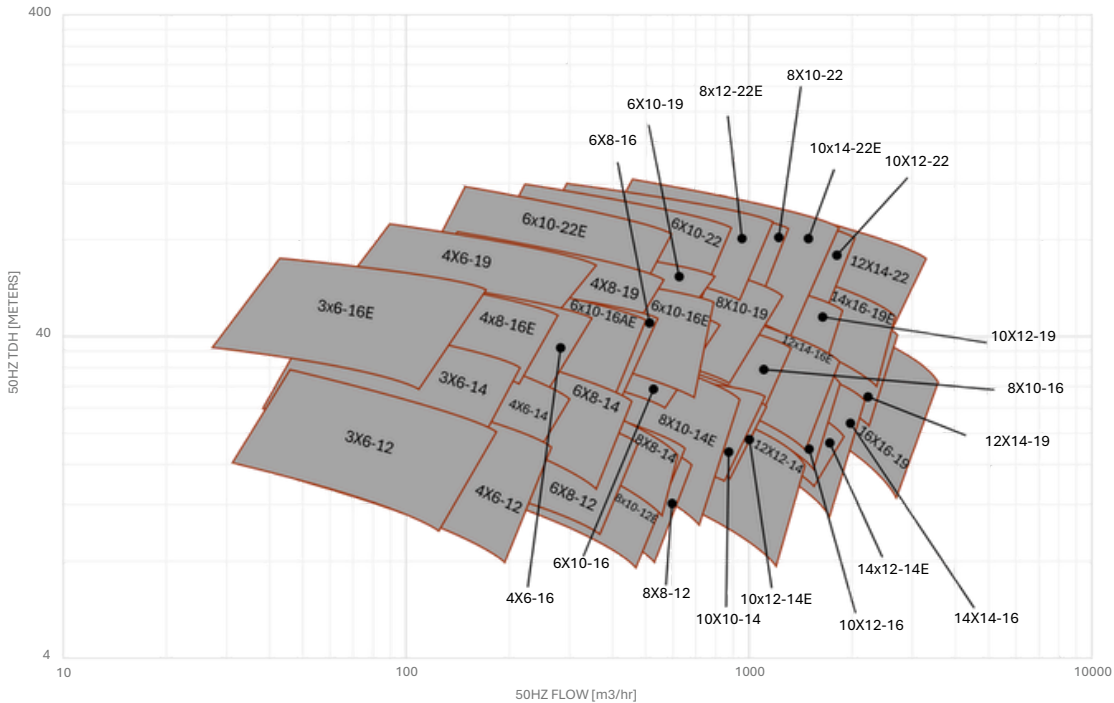




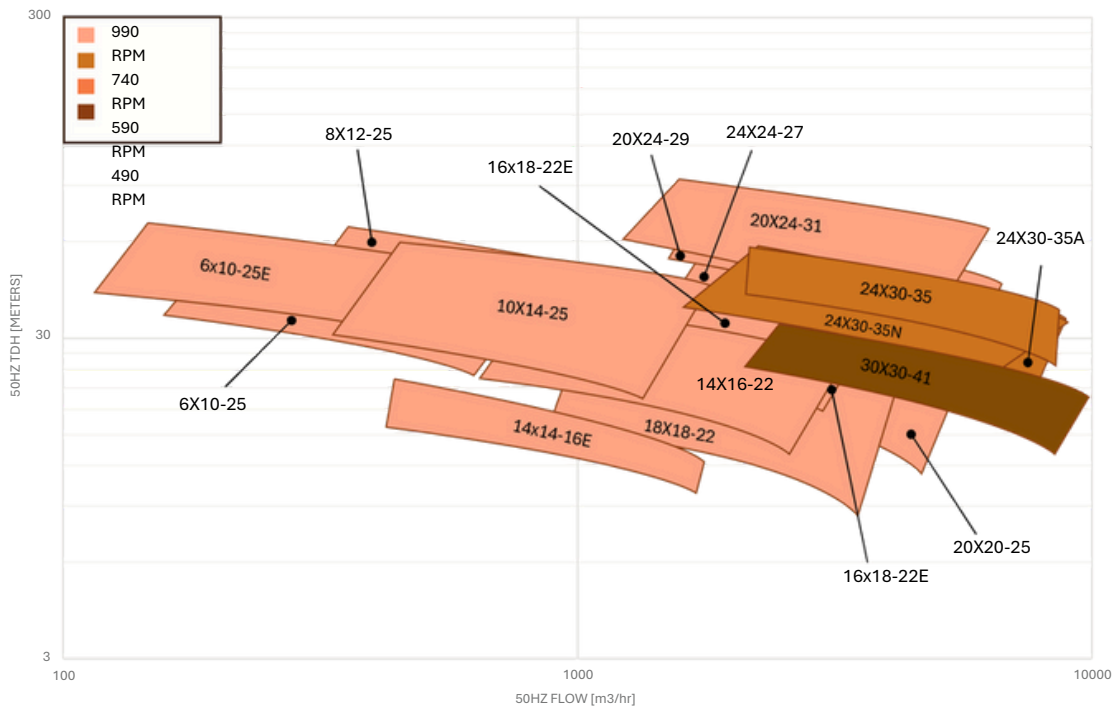
# Hydraulic Coverage

50Hz

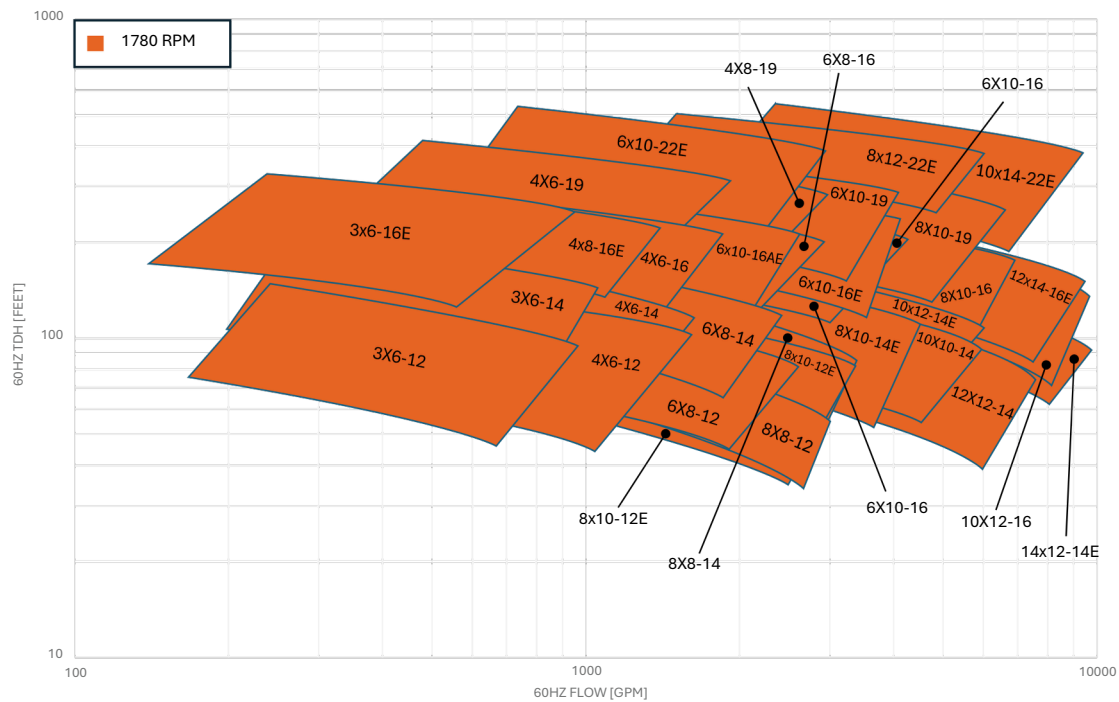
1470 RPM



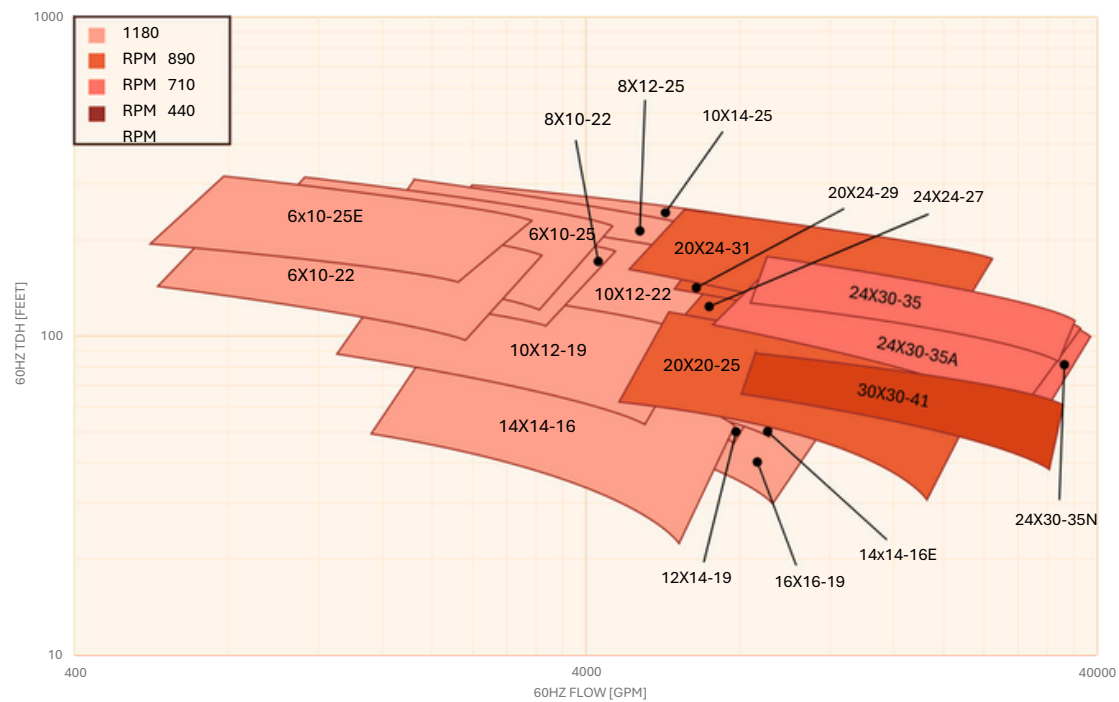
980 RPM



## 60 Hz 1780 RPM



## 1180 RPM



# Parts List and Materials of Construction

Item Number	Part Name	Material				
		All Iron/CD4 Impeller (Esizes are not available in Iron)	AllIron/CD4 impeller, CD4 Sideplate (Esizes are not available in Iron)	Carbon Steel/ CD4 (Esizes are not available in Iron)	All CD4MCuN	All 317SS
100	Casing	Cast Iron	Cast Iron	Carbon Steel	CD4MCuN	317SS
101	Impeller <sup>1</sup>	CD4MCuN	CD4MCuN	CD4MCuN	CD4MCuN	317SS
105	Lantern Ring	PTFE				
106	Packing	PTFE Impregnated Fibers				
107	Gland	316SS				
108	Frame Adapter <sup>3</sup>	Ductile Iron				
112	Thrust Bearing	Duplex Angular Contact				
122	Shaft	Carbon Steel (4340)				
126	Shaft Sleeve	Duplex SS	Duplex SS	Duplex SS	Duplex SS	317SS
126A	Shearpeller™ Sleeve	N/A	Carbon-filled PTFE			N/A
134A	Bearing Housing	Cast Iron				
136	Bearing Locknut and Lockwasher	Steel				
159	Seal Chamber (Mechanical Seal)	Cast Iron	Cast Iron	Carbon Steel	CD4MCuN	317SS
164	Case Wear Ring (Enclosed Impeller)	316SS	316SS	316SS	CD4MCuN	317SS
176	Suction Sideplate (Open Impeller)	Cast Iron	CD4MCuN	Carbon Steel	CD4MCuN	317SS
178	Impeller Key	AISI 303				
184	Stuffing Box Cover (Packed Box)	Cast Iron	Cast Iron	Carbon Steel	CD4MCuN	317SS
184A	Stuffing Box Cover (Dynamic Seal Option)	316SS	316SS	Carbon Steel	CD4MCuN	317SS
202	Impeller Wear Ring (Enclosed Impeller) <sup>2</sup>	316SS	316SS	Carbon Steel	CD4MCuN	317SS
228	Bearing Frame	Cast Iron				
262	Repeller (Dynamic Seal Option)	316SS	316SS	316SS	CD4MCuN	317SS
304	Impeller Nut	316SS	316SS	316SS	CD4MCuN	317SS
332A	Labyrinth Seal, Outboard	Bronze				
333A	Labyrinth Seal, Inboard	Bronze				
351	Casing Gasket	Aramid Fiber with EPDM Rubber				
353	Mechanical Seal	As Required				
356E	Stud, Casing Wear Ring	304SS				
357A	Nut, Casing Wear Ring	304SS				
358	Casing Drain Plug	Carbon Steel	Carbon Steel	316SS	Alloy 20	317SS
360P	Sideplate/Wear Ring-to-Casing Gasket	Aramid Fiber with EPDM Rubber				
370A	Hex Cap Screw, Adapter to Casing	Carbon Steel				
409	Radial Bearing	Cylindrical Roller <sup>2</sup> Single Row Deep Groove <sup>3</sup>				
412A	O-ring, Impeller	PTFE				
412C	O-ring, Sideplate to Casing	Viton ®				
412F	O ring, Sleeve	PTFE				
444	Backplate (Dynamic Seal Option)	316SS	316SS	316SS	CD4MCuN	317SS
496	O-ring, Bearing Housing	Buna				
748	Casing Lug <sup>2</sup>	Ductile Iron				

Notes: <sup>1</sup>Shearpeller™ available only in Duplex 2205.

<sup>2</sup>Available on S,M,L,XL only

<sup>3</sup>Available on XL1, XL2-S, XL2 only



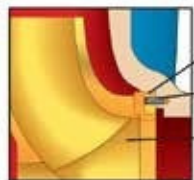
# Sectional View

## S, M, L and XL

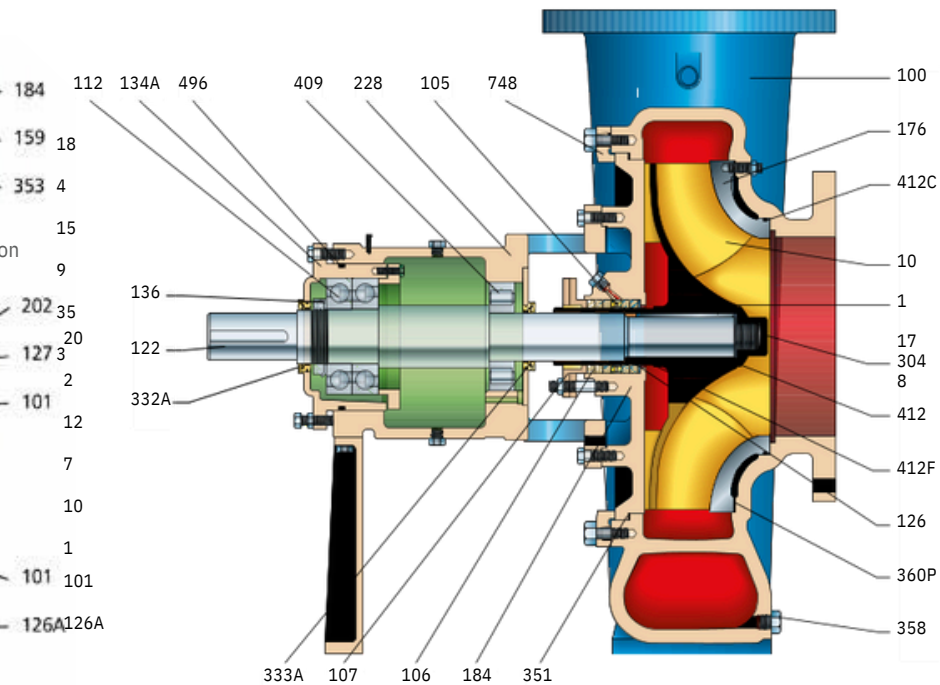
Mechanical Seal Option



Enclosed Impeller Option



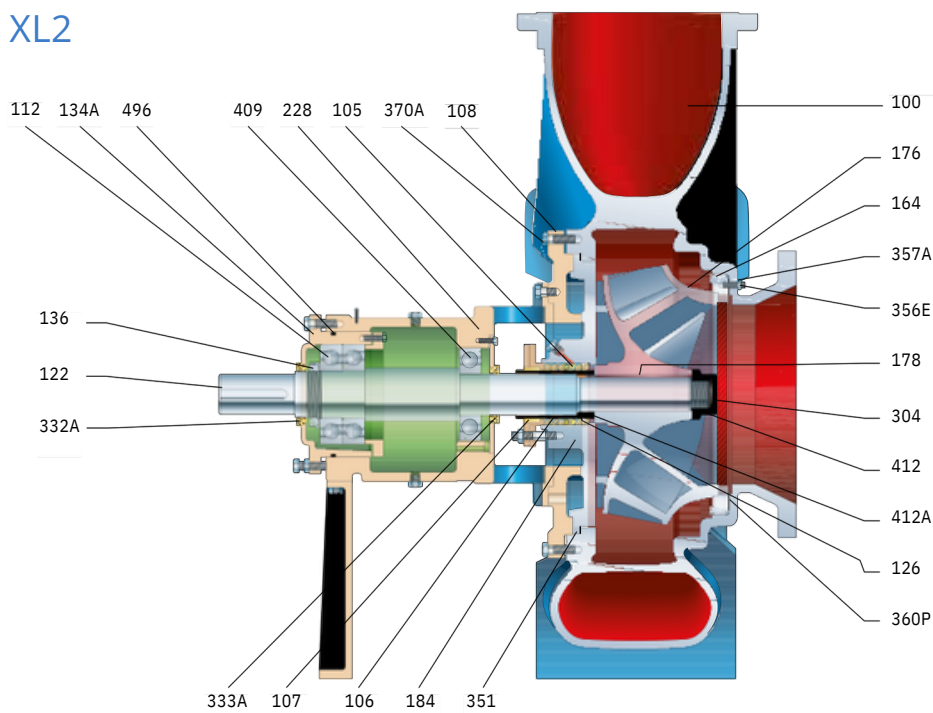
Shearpeller™



Illustrated:

- Packed Stuffing Box
- Oil Lubrication
- Open Impeller

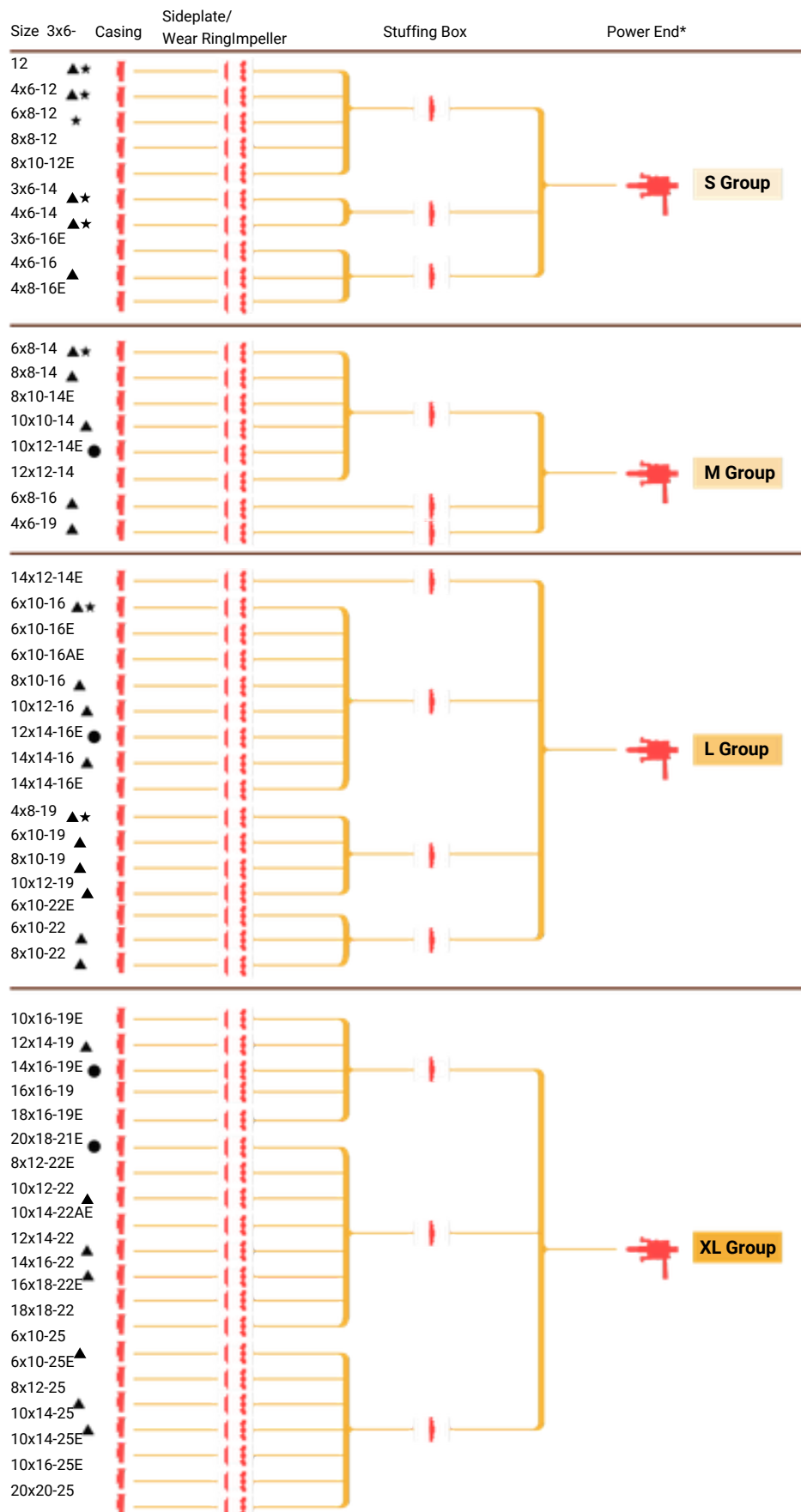
## XL1 and XL2

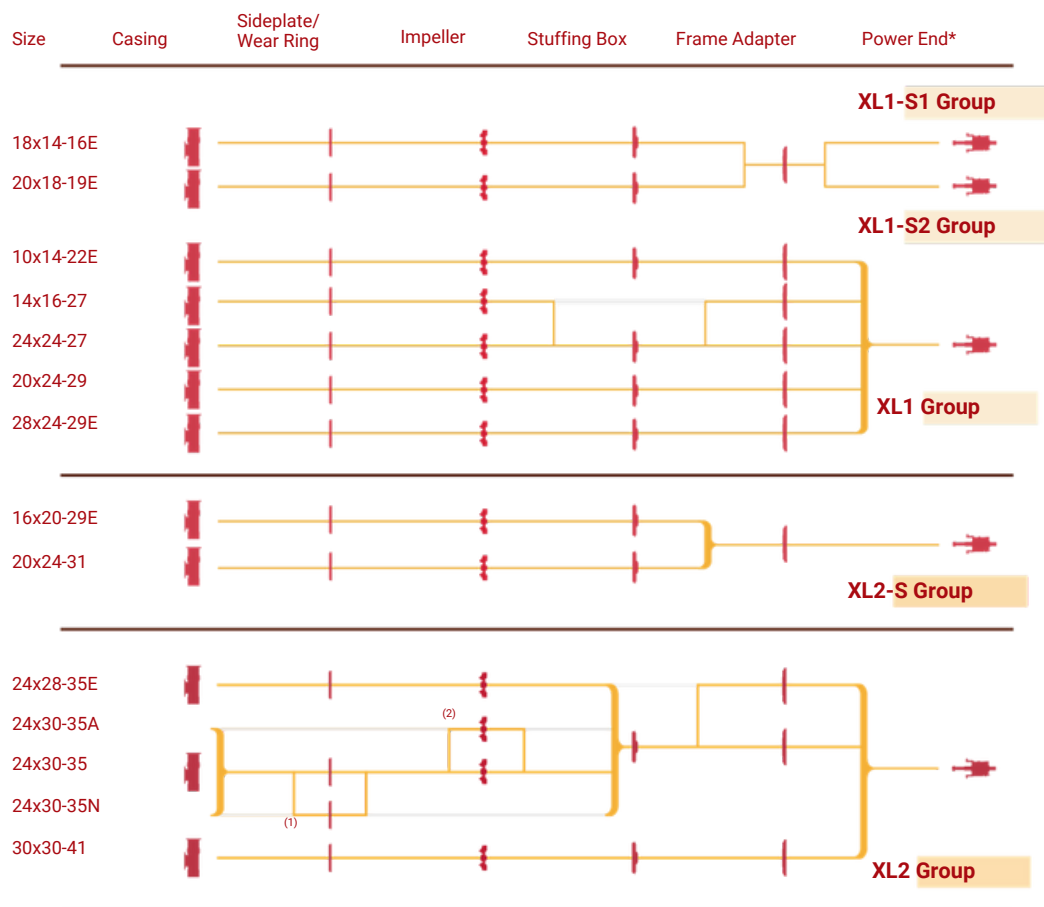


Illustrated:

- Packed Stuffing Box
- Oil Lubrication
- Open Impeller

# Modular Interchangeability





\*Shafts for Models 3180 and 3185 are not interchangeable.

Sleeves for mechanical seals on the 3180 and 3185 are not interchangeable.

Available with enclosed impeller.

Requires spacer ring.

Available with Shearpeller™

(1) 24X30 - 35N uses alternate wear ring

(2) 24X30 - 35A uses alternate impeller



# 3181 / 3186



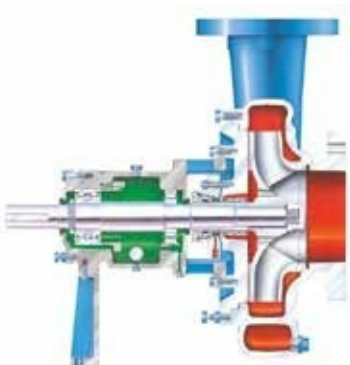
- Capacities to 13,000 GPM (3,000 m<sup>3</sup>/h)
- Heads to 410 feet (125 m)
- Temperatures to 508° F (300° C)
- Pressures to 360 PSIG (25 bar)

## Model 3181

- ANSI Class 300 flange drilling
- Inch-dimensioned OD of mechanical seal sleeve
- Inch-dimensioned bearing locknut
- Inch-dimensioned coupling extension

## Model 3186

- ISO or JIS 40 bar flange drilling
- mm-dimensioned OD of mechanical seal sleeve
- mm-dimensioned bearing locknut
- mm-dimensioned coupling extension



## Designed to Handle High Temperature and High Pressure Services of the Pulp and Paper Industries

- Hydraulic Coverage: Line designed for full 50 / 60 Hz performance.
- Back Pull-Out Construction: Spacer type coupling allows one-craft maintenance.
- Centerline Supported: High temperature stability.
- Labyrinth Seals: Eliminate loss of lubricant, prevent lubricant contamination for maximum bearing life.
- Maximum Interchangeability: Power end and impellers completely interchangeable with Goulds Models 3180 or 3185.
- International Design: Metric fasteners and fittings used throughout.

## Applications

- Digester recirculation
- Make-up liquor
- White liquor
- Black liquor
- High pressure / high temperature pulp mill services
- Hot oil

## For High Pressure / Temperature Services

- Centerline mounted
- Fully-confined spiral wound-casing gasket
- Through bolted seal chamber